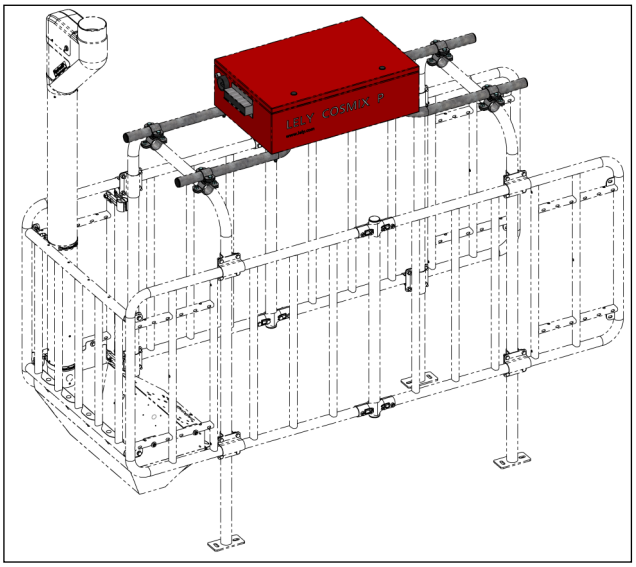
Mounting Kit 4245

For Lely Cow Identification

Bevestigingskit voor Lely herkenning
Mounting Kit for Lely Cow Identification
Montagesatz für Lely Kuherkennung
Kit de montage pour la détection des vaches Lely



Installation and Operating Instructions **EN**

HANSKAMP
Innovation for dairy farming

Article number: 010-231-000

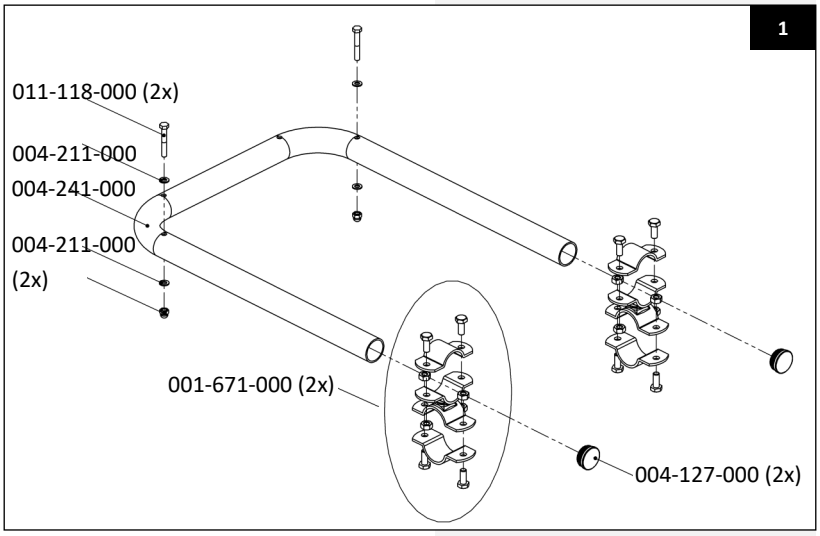
Datum: December 2025
Version 2.1 - Translation of original Installation and Operating Instructions

Wehl,
The Netherlands
www.hanskamp.com

1. Mounting kit parts

Check that all parts (fig. 1) are present in the package before starting the installation. Figure 1 shows 1 set. One box contains 2 sets: 1 set for the front and 1 for the rear.

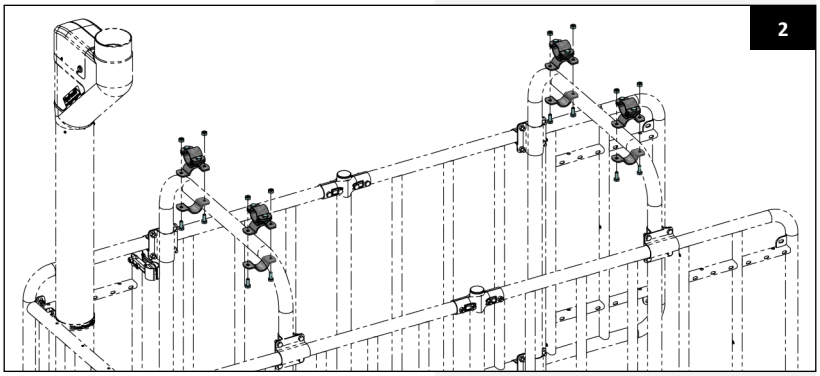
4x 001-671-000	welded cross-cap bracket 1½" x 1¼" hot-dip galvanized
4x 004-127-000	round insert 1¼" (Ø42.4) gray
8x 004-211-000	lock washer M8 DIN 125 8.8ev
2x 004-241-000	U-tube 1¼ (Ø42.4) hot-dip galvanized for Lely mounting kit
4x 011-116-000	cap nut M8 DIN 1587ev
4x 011-118-000	hexagon bolt M8x55 DIN 931 8.8ev



2. Mounting cross-cap brackets

Mount the 4 cross-cap clamps (art. no. 001-671-000) as indicated on the 2 frames of the Feed-Station.

Caution! Do not tighten these too much yet.

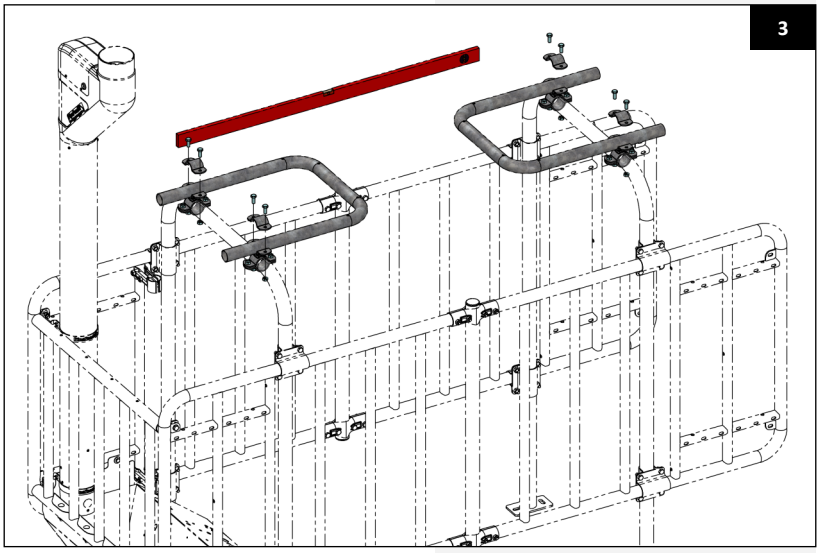


3. Mounting U-tube

Mount the U-tube (art. no. 004-241-000) on the cross-cap clamps. Make sure that it is nicely aligned in the middle. Now the part of the clamp that is placed on the frame can be tightened.

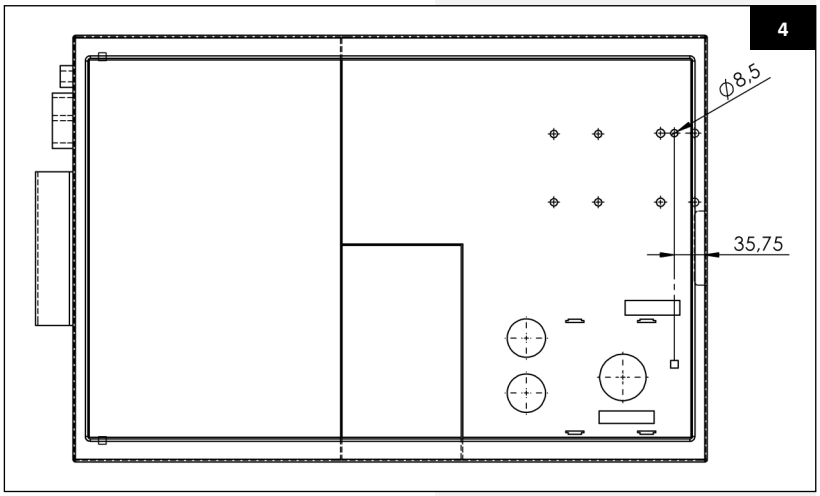
Do not tighten the upper cap brackets too much yet, so that the U-tubes can still be slid forwards and backwards.

Caution! Mount the clamps straight, so that the U-tubes are horizontal above the FeedStation. Use a spirit level if necessary.



4. Mounting holes

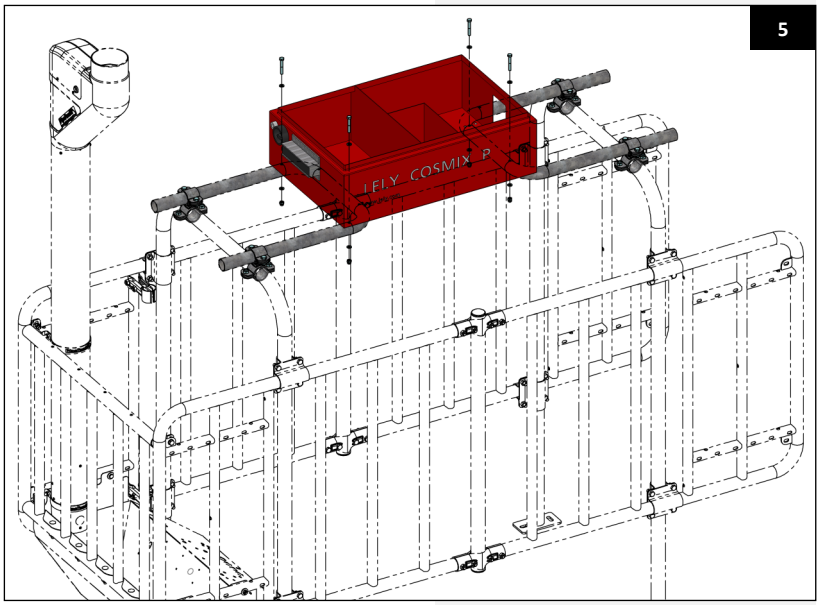
Before you can mount the Lely unit, 1 extra hole needs to be drilled, as shown in figure 4.



5. Assembly Lely unit

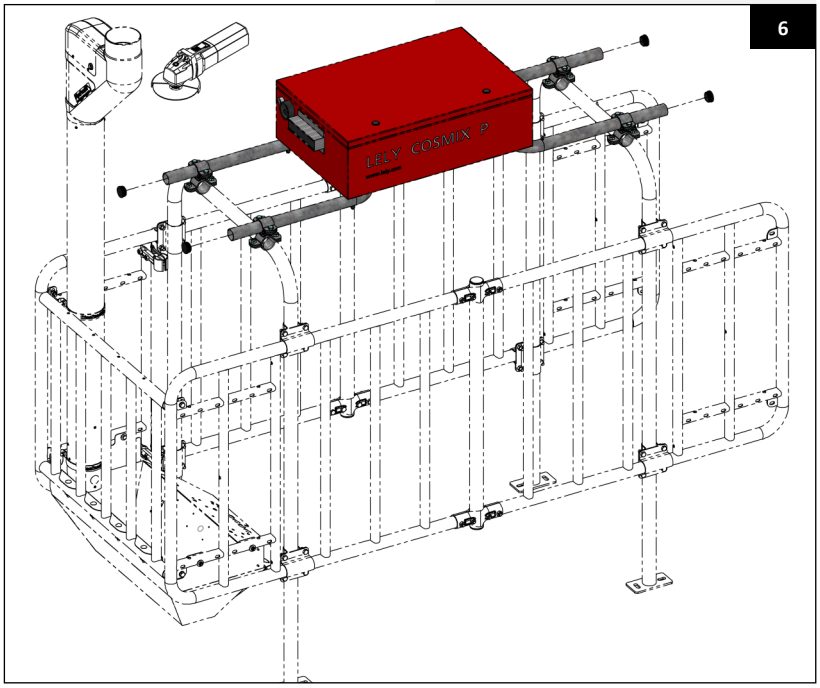
Now place the Lely unit on the 2 U-tubes. For the front, use the 2 outer mounting holes in the U-tubes and for the back, use the 2 holes in the middle. Tighten the bolts properly.

Now the unit with the U-tubes can be moved forwards and backwards for the ideal positioning. Then also tighten the hood brackets of the cross-hood clamps properly.



6. Finishing

Now grind the ends of the U-tubes, so that it becomes a nice compact whole. Then the round inserts can be mounted.



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Also take a look at: